



EM8047

Clear glossy Polyurethane Top coat

Main features of the product:

<ul style="list-style-type: none"> • High coverage 	<ul style="list-style-type: none"> • High smoothness • Good polishing
---	---

Application field : wooden doors, furniture, coffins

Substrate preparation: PE sealer sanded with 600 grit

Application:	Spray gun, airless and air-mix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM8047	100
	Catalyst	EMC54	100
	Thinner	EM724	30÷40

Chemical-Physical Properties at 20°C

Solid Content (%)	57±1
Specific gravity (g/cm ³) at 20°C	1.00± 0,030
Viscosity DIN 4 (s) at 20°C	100±5
Pot life (h) at 20°C	10÷12 h

Application Characteristics

Quantity recommended per coat	140 -180 g/m ²
Number of hands recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20°C	14-15 sec

General indications about the cycle

	Drying at 20°C	Drying in tunnel at 40°C
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	24 h	12 h
Polishing after	3 days	2 days

Alternative hardeners:

EMC35 100%	Hardener more fast
------------	--------------------

Alternative thinners:

EM765	Retardant thinner for summer time
-------	-----------------------------------

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with a temperature controlled between 10-30 ° C
--

EM8047

Deadline:

12 months from date of manufacture when stored according to directions above
--